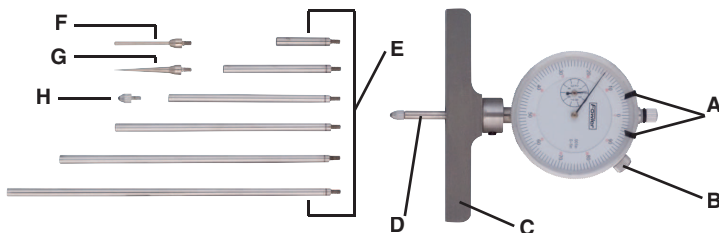


Please read through this owners manual carefully before using your new tool. Use your tool properly and only for its intended use.



0-22" Depth Gage



- A: Tolerance Markers
- B: Bezel Lock Screw
- C: Measuring Base
- D: Plunger
- E: Extension Rods 1-6"
- F: Spline Point
- G: Needle Point
- H: Ball Point

Specifications

Indicator Range:	0-1.0"
Measuring Range with Extensions:	22"
Graduations:	0.001"
Accuracy:	±0.001"

Operations

Zero Point Confirmation

- Setting zero for measurements 0-1". Place the depth base on a surface plate or flat surface. Loosen the bezel lock screw, adjust the dial on the depth gage to the "0" position and tighten the screw.

Measuring Procedure

- For measuring lengths greater than 1" add the necessary amount of measuring rods for the depth required.
- To insure correct measurements after adding additional rods, the dial depth gage should be set against a master part or a setting master.

**Zeroing the indicator
(without the extensions)
on a flat surface.**



**Installation of an
extension rod.**



**Zeroing the indicator
using an extension rod
and a setting master.**

